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(54) **PORTABLE LII BASED INSTRUMENT AND METHOD FOR PARTICULATE CHARACTERIZATION IN COMBUSTION EXHAUST**

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(57) **ABSTRACT**

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An improved instrument and method are provided for particulate characterization in combustion exhausts. An instrument for measuring particles of combustion exhausts includes a laser for producing a high intensity laser pulse. A sample cell receives a combustion exhaust input and the high intensity laser pulse. At least one detector detects a signal generated by particles in said received combustion exhaust input. The detected signal includes laser induced incandescence (LII). Signal conditioning electronics is coupled to the detector and particle data is displayed during transient operation of a combustion engine. Data related to mass concentration, number density, and particle size of particles in the received combustion exhaust input is measured and displayed.

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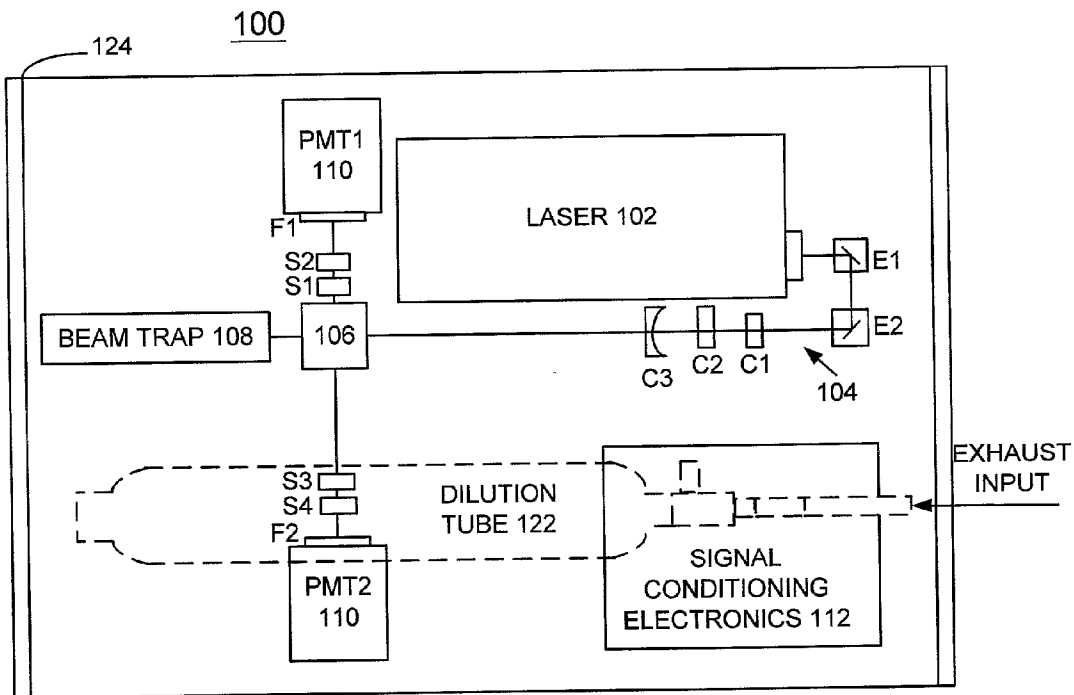


FIG. 1

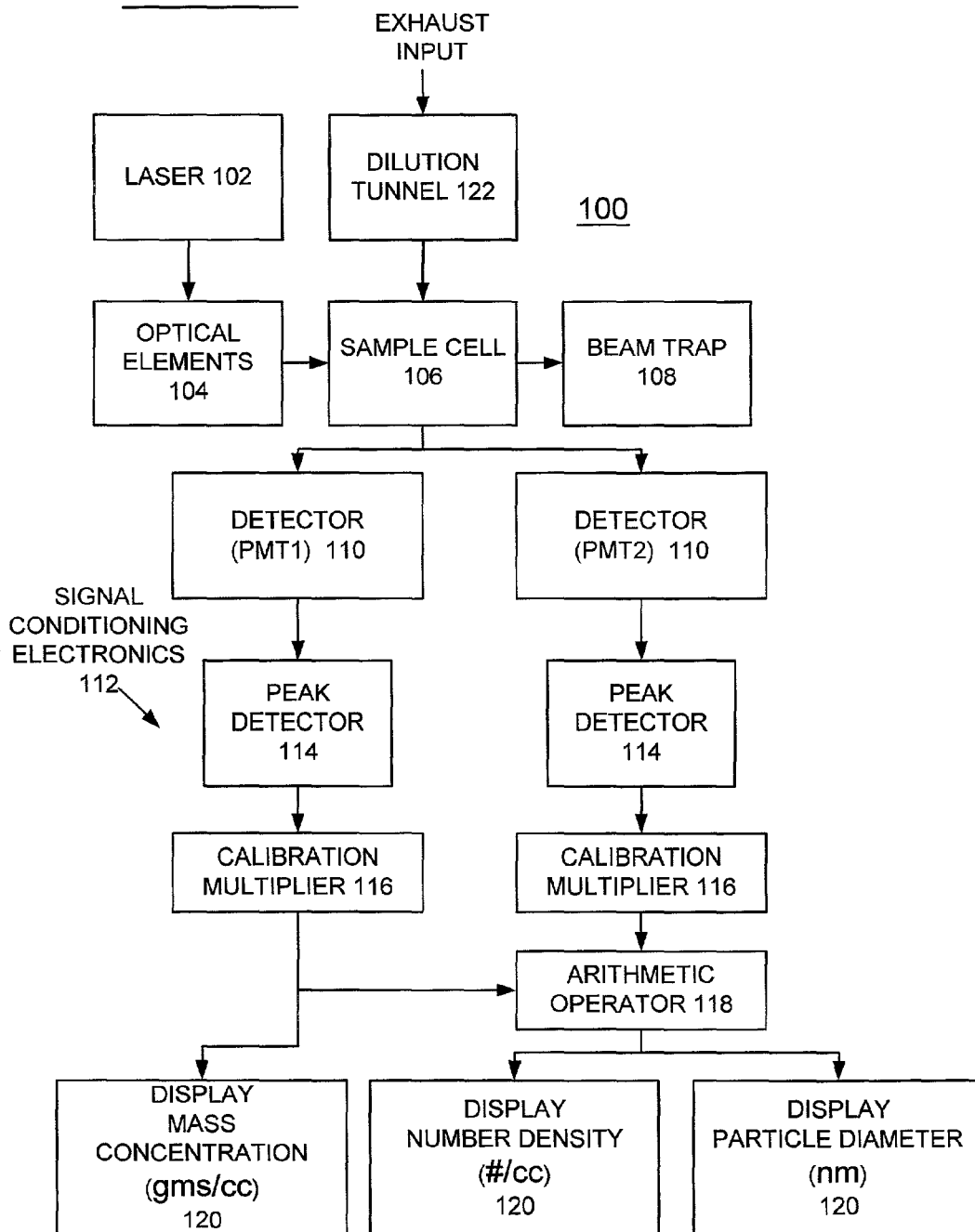


FIG. 2

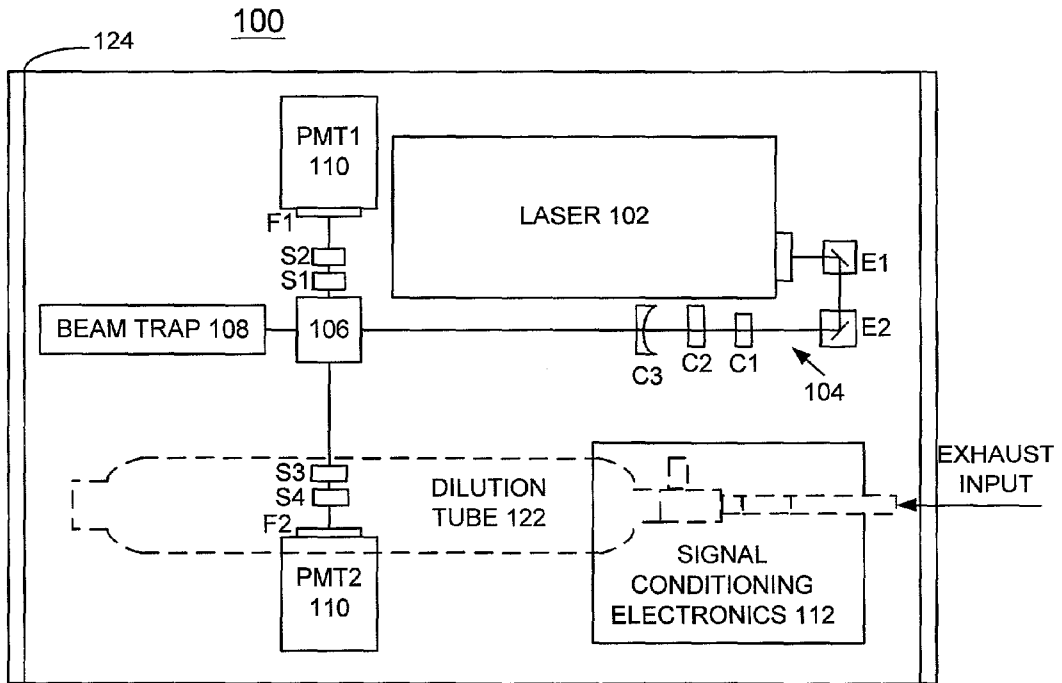
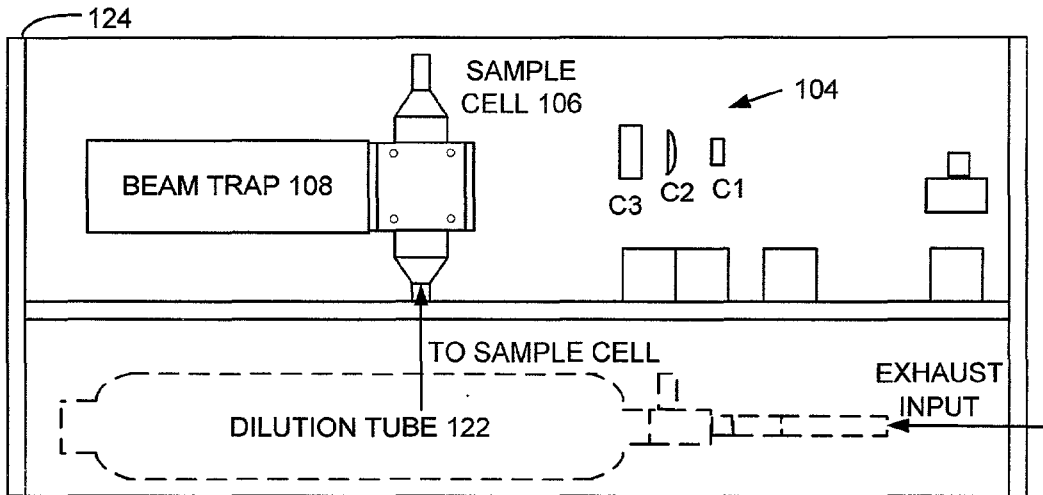


FIG. 3

100



**PORTABLE LII BASED INSTRUMENT AND
METHOD FOR PARTICULATE
CHARACTERIZATION IN COMBUSTION
EXHAUST**

CONTRACTUAL ORIGIN OF THE INVENTION

[0001] The United States Government has rights in this invention pursuant to Contract No. W-31-109-ENG-38 between the United States Government and Argonne National Laboratory.

FIELD OF THE INVENTION

[0002] The present invention relates to an instrument and method for particulate characterization in combustion exhausts, and more particularly relates to a method and portable instrument based on laser induced incandescence (LII) to measure particulate content and primarily mass emissions (gms/cm^3) of combustion exhausts, such as from diesel engines.

DESCRIPTION OF THE RELATED ART

[0003] Particles emitted from diesel engines pose a significant health hazard to the general public because these particles are of the right size to be inhaled and deposited deep inside the lungs. An additional concern is that certain substances that condense on the surface of these particles are carcinogenic.

[0004] Newer particulate standards imposed by the Environmental Protection Agency (EPA) have serious implications toward the future operation of combustion equipment. Current research efforts to curtail particulate emissions are limited by the lack of proper measurement techniques. The known measurement techniques require expensive instrumentation with equally matching demands on operator skill and time. One widely accepted EPA approved technique entails the collection of particulates using a filter paper in a diluted stream of exhaust gases, which is followed by gravimetry. Alternate measurement techniques are based upon light extinction or reflection principles. Efforts to obtain quantitative measurements based upon such principles have resulted in little success.

[0005] Techniques used in air sampling only are effectively used for measuring particle number concentrations, N (particles/ cm^3). However, large response-times, such as 120 seconds, preclude their use for transient evaluations.

[0006] Laser induced incandescence (LII), a recently developed technique facilitates real-time quantitative planar imaging of soot emissions. A doctoral thesis by Sreenath B. Gupta at Pennsylvania State University in December, 1996 entitled "CHEMICAL MECHANISTIC APPROACHES TO SOOT CONTROL IN LAMINAR DIFFUSION FLAMES" describes the use of laser induced incandescence (LII) in characterizing the soot field in flames.

[0007] It is an object of the invention to provide an improved instrument and method for particulate characterization in combustion exhausts.

[0008] It is another object of the invention to provide an improved method and instrument based on laser induced incandescence (LII) to measure particulate content and primarily mass emissions (gms/cm^3) of combustion exhausts.

[0009] It is another object of the invention to provide an improved method and instrument based on laser induced incandescence (LII) to measure particulate content and primarily mass emissions (gms/cm^3) of combustion exhausts during transient operation of an engine.

[0010] It is another object of the invention to provide such improved method and instrument for measuring particle size in nanometers and number density or number of particles per cubic centimeter and mass concentration or grams of particles per cubic centimeter (gms/cm^3) of combustion exhausts during transient operation of an engine.

[0011] It is another object of the invention to provide such instrument that is a compact and portable device and that enables fast, easy, and cost-effective characterizing of particles of combustion exhausts.

[0012] It is another object of the invention to provide such improved method and instrument substantially without negative effect and that overcome many of the disadvantages of prior arrangements.

SUMMARY OF THE INVENTION

[0013] In brief, an improved instrument and method are provided for particulate characterization in combustion exhausts. An instrument for measuring particles of combustion exhausts includes a laser for producing a high intensity laser pulse. A sample cell receives a combustion exhaust input and the high intensity laser pulse. At least one detector detects a signal generated by particles in said received combustion exhaust input. The detected signal includes laser induced incandescence (LII).

[0014] In accordance with features of the invention, signal conditioning electronics is coupled to the detector and particle data is displayed during transient operation of a combustion engine. Data related to mass concentration, number density, and particle size of particles in the received combustion exhaust input is measured and displayed.

BRIEF DESCRIPTION OF THE DRAWINGS

[0015] The present invention together with the above and other objects and advantages may best be understood from the following detailed description of the preferred embodiments of the invention illustrated in the drawings, wherein:

[0016] **FIG. 1** is a block diagram representation of a portable instrument based on laser induced incandescence (LII) to measure particulate content and primarily mass emissions (gms/cm^3) of combustion exhausts, such as from diesel engines in accordance with the preferred embodiment;

[0017] **FIG. 2** is a diagrammatic top view of the portable instrument of **FIG. 1** in accordance with the preferred embodiment; and

[0018] **FIG. 3** is a diagrammatic front view of the portable instrument of **FIG. 1** in accordance with the preferred embodiment.

DETAILED DESCRIPTION OF THE
PREFERRED EMBODIMENTS

[0019] Having reference now to the drawings, in **FIG. 1** there is shown a block diagram representation of a portable instrument in accordance with the preferred embodiment

based on laser induced incandescence (LII) to measure particulate content and primarily mass emissions (gms/cm³) of combustion exhausts, such as from diesel engines, generally designated by the reference number **100**. LII portable combustion exhaust measurement instrument **100** includes a laser **102** producing a high intensity laser beam pulse. The laser beam pulse is coupled through a plurality of optical elements **104** and applied to a sample cell **106**. The sample cell **106** receives an exhaust input. Laser induced incandescence (LII) is used to measure particulate content and primarily mass emissions (gms/cm³) of the combustion exhaust applied to the sample cell **106**. A beam trap **108** is coupled to the sample cell **106**.

[**0020**] In accordance with features of the preferred embodiment, with the laser induced incandescence (LII) technique, a high-energy laser pulse heats the tiny particles in combustion exhausts. Upon heating, the particles emit light, which, when collected appropriately, indicates particulate content and primarily mass emissions (gms/cm³) of combustion exhausts. LII portable combustion exhaust measurement instrument **100** measures mean particle size in nanometers, number density or number of particles per cubic centimeter, and the mass concentration or grams per cubic centimeter. LII portable combustion exhaust measurement instrument **100** enables characterizing particles in a fast, easy, and cost-effective way. LII portable combustion exhaust measurement instrument **100** is used in real time, that is during transient operation of an engine. LII portable combustion exhaust measurement instrument **100** is a compact and portable instrument.

[**0021**] LII portable combustion exhaust measurement instrument **100** includes a plurality of detectors **110** coupled to the sample cell **106**, such as a pair of photo-multiplier tube (PMT) detectors **PMT1**, **PMT2**. PMT detectors **110** detect a signal generated by particles in the combustion exhaust.

[**0022**] Signal conditioning electronics **112** is coupled to the detectors **110** to characterize, in real time during transient operation of an engine, particulate emissions in the combustion exhaust, such as of diesel engines. Signal conditioning electronics **112** includes a pair of peak detectors **114** respectively coupled to the PMT detectors **110** and providing a peak detected signal to a respective calibration multiplier **116**. One of the calibration multipliers **116** provides a calibrated signal to a display **120** for displaying mass concentration (gms/cc) measured values in real time during transient operation of an engine. The calibration multipliers **116** are coupled by an arithmetic operator block **118** to display **120** for displaying number density (#/cc) and particle diameter (nm) measured values in real time during transient operation of an engine.

[**0023**] In the LII portable combustion exhaust measurement instrument **100**, the combustion exhaust stream is partially sampled by a vacuum generated by a dilution tunnel **122**. In this tunnel **122** the exhaust sample stream is diluted using filtered air in a predetermined ratio. The diluted sample stream is then passed through the sample cell **106**, to be finally exhausted out of the instrument **100**. The high intensity emission from a pulsed laser **102** is expanded as a vertical sheet and focused onto the center of the sample cell **106** using multiple optical elements **104**. The laser beam is finally terminated using the beam trap **108**. Upon the

incidence of the laser pulse, the particles in the combustion exhaust within sample cell **106** are heated to their sublimation temperature and emit thermal radiation as they cool down. This laser induced incandescence (LII) emission when appropriately collected by detectors **110** is directly proportional to the local mass concentration (gms/cc). This signal is focused using a train of optical elements including a first spherical lens **S1**, a second spherical lens **S2** and an aperture with a blue interference filter **F1** as shown in **FIG. 2**, onto a **PMT1** detector **110**. Similarly, the Rayleigh scattering signal is focused onto a second **PMT2** detector **110**. This signal is focused onto **PMT2** detector **110** using a second set of optical elements including a first spherical lens **S3**, a second spherical lens **S4** and an aperture with a green filter **F2**.

[**0024**] Signal conditioning electronics **112** is coupled to the **PMT1**, **PMT2** detectors **110** reflect the following relations:

Mass concentration, M (gms/cc) = calibration factor \times signal from **PMT1**

Volumetric cross section, Q_{vv} = calibration factor \times signal from **PMT2**

Mean particle size, D (nm) = function1(M, Q_{vv})

Number Density, N (number of particles/cm³) = function2(M, Q_{vv})

[**0025**] Respective signals from each PMT detectors **PMT1**, **PMT2** are passed to a set of signal processing electronics **112**. The peaks of the signals are detected by the peak detection circuitry **114**, and then are further multiplied by calibration factors by the calibration multiplier circuitry **116**. The resulting signals are further processed by an arithmetic operator **118** to obtain mean particle diameter (nm) and number density (number of particles/cm³). However, the processed signal from **PMT1** directly results in mass concentration (gms/cc) and is routed to the numeric display **120**.

[**0026**] In accordance with features of the preferred embodiment, LII portable combustion exhaust measurement instrument **100** provides data on the three parameters that are essential for understanding diesel exhausts; the mass concentration, number density, and mean size of the particles. LII portable combustion exhaust measurement instrument **100** by providing effective real time measurements can enable development of technologies to reduce particulate emissions. Certain transient phases of engine operation result in increased emission of particles, for example, an engine accelerating from idle. Because conventional instruments cannot measure particles during transient operation, engine designers are unable to fine-tune the engine parameters to reduce the emission of particles during transient operation. LII portable combustion exhaust measurement instrument **100** with its ability to collect information during transient operations can assist engine designers to design a cleaner-burning engine.

[**0027**] Referring also to **FIGS. 2 and 3**, more details of optical elements **104** and signal focusing and filtering of the signal generated by the particles of the LII portable combustion exhaust measurement instrument **100** are shown. LII portable combustion exhaust measurement instrument **100** has a two layer construction. A top layer includes the laser **102**, optical elements **104**, the sample cell **106**, detectors **110** and the signal conditioning electronics **112**. A lower layer

includes a dilution tunnel **122** shown in dotted line to dilute the exhaust sample using air. LII portable combustion exhaust measurement instrument **100** includes a housing **124** that contains the two layer construction. The display **120** is carried by the housing **124** for viewing measured results by the user.

[0028] As shown in FIG. 2, optical elements **104** includes a pair of elements **E1, E1** for turning the laser beam through 90 degrees twice to pass through a plurality of cylindrical lenses **C1, C2** and **C3**. The resulting laser beam passes through the sample cell **106**. The beam trap **108** captures the laser beam from the sample cell **106**. The signal generated by the particles is focused by two spherical lenses **S1** and **S2** onto the aperture/blue filter **F1**. This focused signal is filtered by a blue interference filter **F1** before being detected by the PMT1 detector **110**. The Rayleigh scattering signal is similarly focused onto PMT2 detector **110** by two spherical lenses **S3** and **S4** onto the aperture/green filter **F2**.

[0029] While the present invention has been described with reference to the details of the embodiments of the invention shown in the drawing, these details are not intended to limit the scope of the invention as claimed in the appended claims.

What is claimed is:

1. An instrument for measuring particles of combustion exhausts comprising:

- a laser for producing a high intensity laser pulse;
- a sample cell for receiving combustion exhaust input and said high intensity laser pulse; and

at least one detector for detecting a signal generated by particles in said received combustion exhaust input, said signal including laser induced incandescence (LII).

2. An instrument for measuring particles of combustion exhausts as recited in claim 1 further includes a plurality of optical elements coupling said high intensity laser pulse to said sample cell.

3. An instrument for measuring particles of combustion exhausts as recited in claim 2 wherein said plurality of optical elements include a plurality of cylindrical lenses.

4. An instrument for measuring particles of combustion exhausts as recited in claim 1 further includes a plurality of focusing elements coupling said signal generated by particles in said received combustion exhaust input in said sample cell to said at least one detector.

5. An instrument for measuring particles of combustion exhausts as recited in claim 4 wherein said plurality of focusing elements include a plurality of spherical lenses.

6. An instrument for measuring particles of combustion exhausts as recited in claim 4 further includes a filter for filtering said signal generated by particles in said received combustion exhaust input.

7. An instrument for measuring particles of combustion exhausts as recited in claim 1 further includes signal conditioning electronics coupled to said at least one detector.

8. An instrument for measuring particles of combustion exhausts as recited in claim 7 wherein said signal conditioning electronics includes a peak detector.

9. An instrument for measuring particles of combustion exhausts as recited in claim 7 wherein said signal conditioning electronics includes a calibration multiplier.

10. An instrument for measuring particles of combustion exhausts as recited in claim 7 wherein said signal conditioning electronics includes a display for displaying particle measurements.

11. An instrument for measuring particles of combustion exhausts as recited in claim 1 includes a display coupled to said at least one detector for displaying data related to mass concentration, number density, and particle size of particles in said received combustion exhaust input.

12. An instrument for measuring particles of combustion exhausts as recited in claim 1 wherein said at least one detector for detecting a signal generated by particles in said received combustion exhaust input detects said signal during transient operation of an engine.

13. An instrument for measuring particles of combustion exhausts as recited in claim 1 wherein said at least one detector for detecting a signal generated by particles in said received combustion exhaust input includes at least one photo-multiplier tube (PMT) detector.

14. An instrument for measuring particles of combustion exhausts as recited in claim 1 wherein said at least one detector for detecting a signal generated by particles in said received combustion exhaust input includes a pair of photo-multiplier tube (PMT) detectors.

15. An instrument for measuring particles of combustion exhausts as recited in claim 14 includes signal conditioning electronics coupled to each of said pair of photo-multiplier tube (PMT) detectors.

16. An instrument for measuring particles of combustion exhausts as recited in claim 1 includes a dilution tunnel coupling said combustion exhaust input to said sample cell.

17. A method for measuring particles of combustion exhausts comprising the steps of:

- utilizing a laser, producing a high intensity laser pulse;
- receiving a combustion exhaust input and said high intensity laser pulse in a sample cell; and

detecting a signal generated by particles in said received combustion exhaust input, said signal including laser induced incandescence (LII).

18. A method for measuring particles of combustion exhausts as recited in claim 17 further includes the steps of conditioning said detected signal and displaying data related to the particles in said received combustion exhaust input.

19. A method for measuring particles of combustion exhausts as recited in claim 18 wherein the step of displaying data related to the particles in said received combustion exhaust input includes the steps of displaying data related to mass concentration, number density, and particle size of particles in said received combustion exhaust input.

20. A method for measuring particles of combustion exhausts as recited in claim 17 wherein the step of detecting a signal generated by particles in said received combustion exhaust input includes the detecting a signal generated by particles in said received combustion exhaust input during transient operation of an engine.

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